

Date: Wednesday, 11/29/2006 1:33:06 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 29612		
Estimate Number	: 11418	Part Number	: D34611
P.O. Number	: <i>N/A</i>	Drawing Number	: D3461 REV.A
This Issue	: 11/29/2006 S.O. No. : <i>N/A</i>	Project Number	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Revision	: <i>A</i>
First Issue	: 11/23/2006 Type : MACHINED PARTS	Material	: <i>N/A</i>
Previous Run	: 29612	Due Date	: 12/5/2006
Written By	: <i>[Signature]</i>	Qty:	16 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: est. REV. A 05.12.13 NEW ISSUE EC		

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6B0187X04000 6061-T6 Bar .178" x 4.0"



Comment: Qty.: 0.1785 f(s)/Unit Total : 2.8560 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: *m101417**ml 06 11 29*

(16)

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3461

Dwg Rev: *A*Prog Rev: *A**ml 06 11 29*

(16)

2-Deburr if necessary

*SAD**06 11 29*

(16)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

*ml 06 11 29*

(16)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

*ml 06 11 29*

(16)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *57437**06 11 29*

(16)

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User: Jean-Luc Menard

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 29612

Part Number: D34611

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(16)

Comment: FINAL INSPECTION/W/O RELEASE

SP08/12/05

Job Completion



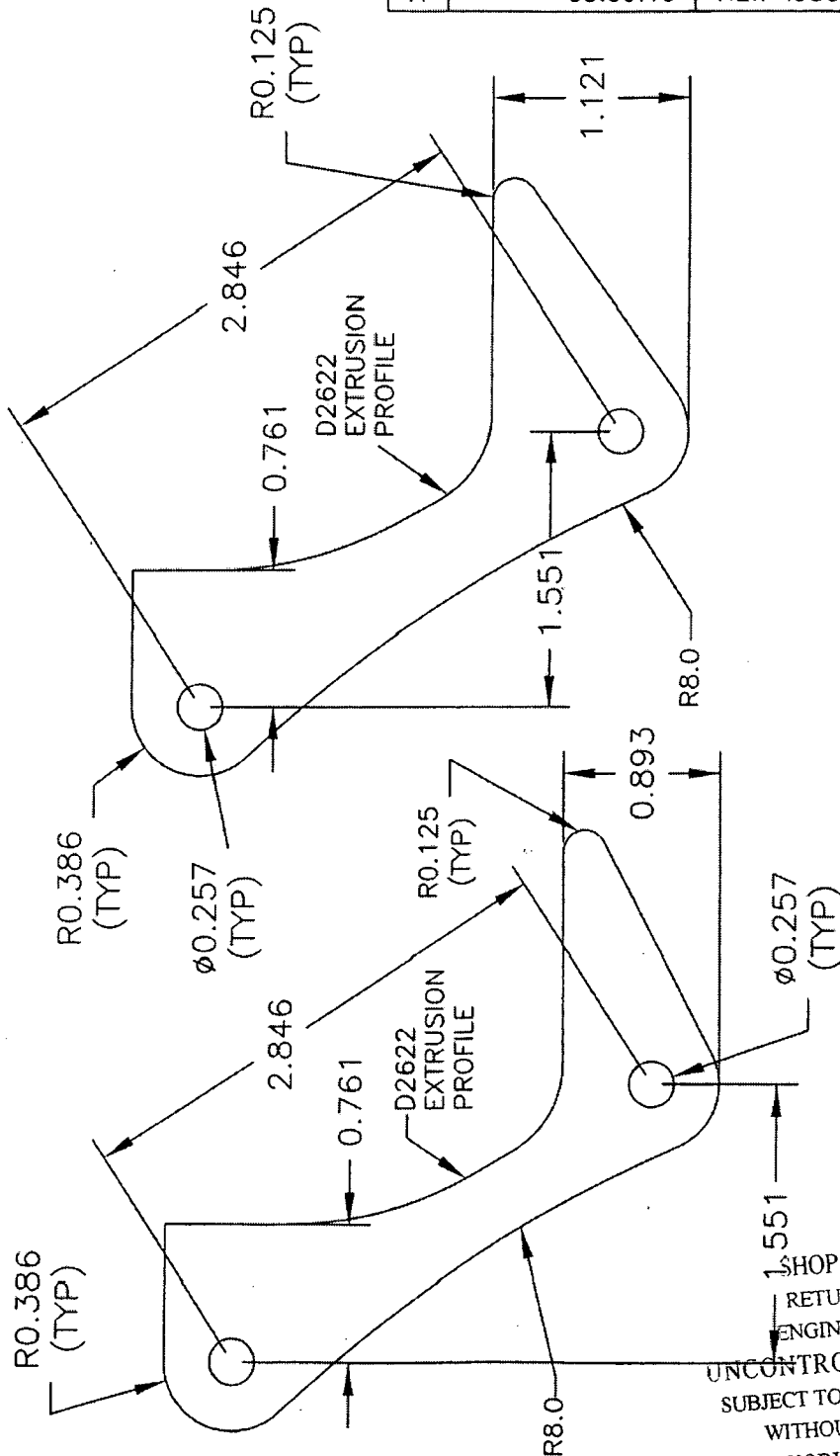
u 06/12/05

**DART**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3461	SHEET 1 OF 2
DATE		TITLE	SCALE
05.09.19		STEP MOUNTING PLATE	1:1
A	05.09.19	NEW ISSUE	

**RELEASED**

05-11-14



D3461-3 MOUNTING PLATE

D3461-1 MOUNTING PLATE

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WITHOUT NOTICE  
WORK ORDER

D3461-1/-3 MOUNTING PLATE

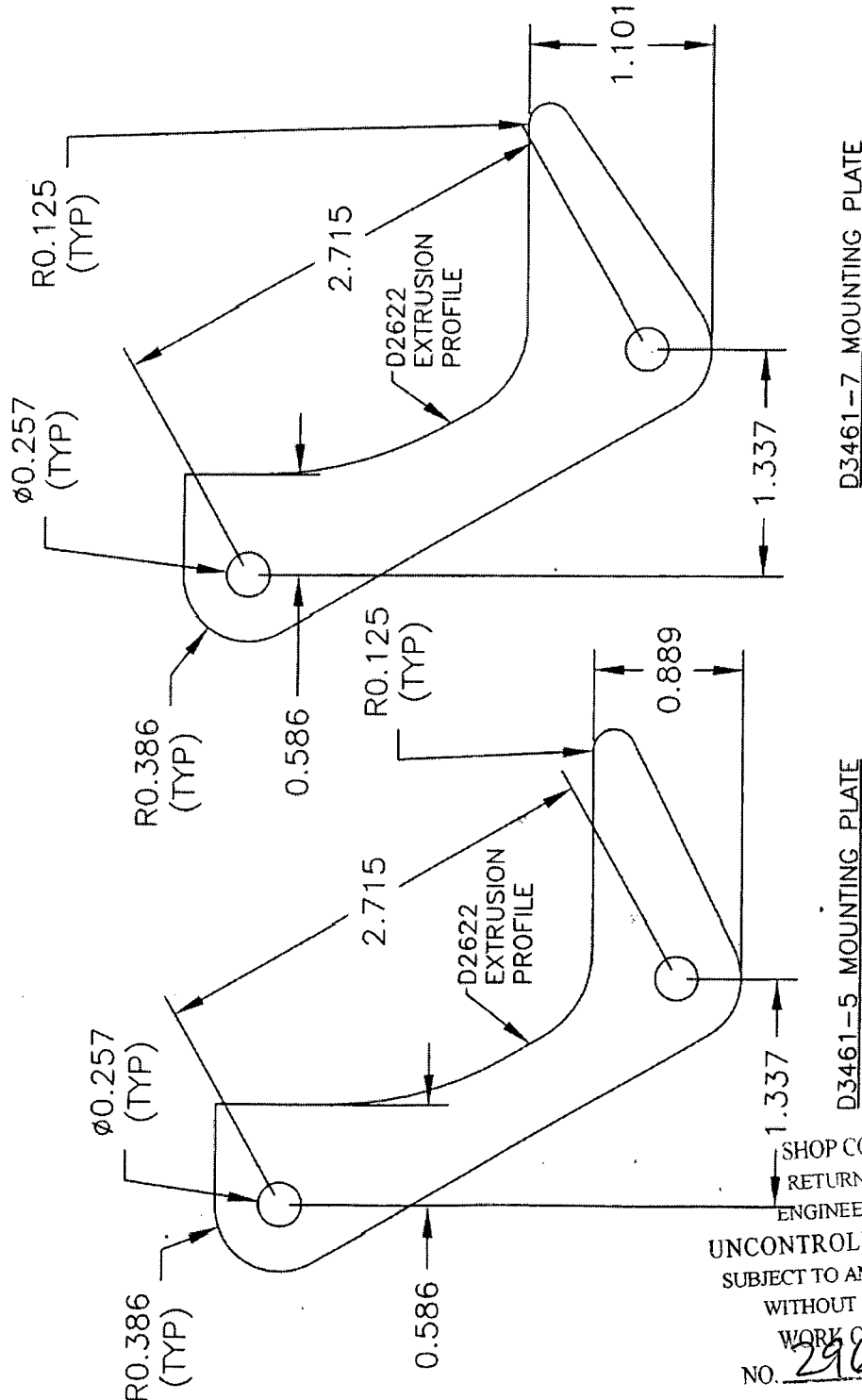
- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK (REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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**DART**

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3461	REV. A SHEET 2 OF 2
DATE 05.09.19	TITLE STEP MOUNTING PLATE		SCALE 1:1

**RELEASED**05.11.14 *[Signature]*

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WORK ORDER  
NO. 29612

D3461-5/-7 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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